LUBRICATION ORDER LO 5-3820-235-12

19 July 1984

(Supersedes LO 5-3820-235-15-1 and -2, 19 MAY 1967)

DRILL, PNEUMATIC, DRIFTER, CRAWLER MTD, SELF-PROPELLED: DRY TYPE, 220 LB CLASS MINIMUM 4 1/2-INCH BORE; POWER FEED 1 1/2-INCH LUGGED SHANK CHUCK W112 EACH SHANK, ROCK DRILL (CHICAGO PNEUMATIC TOOL CO, MODEL G-900) (NSN 3820-00-930-1917)

Reference: TM 5-3820-235-15 and FEDERAL SUPPLY CATALOG C9100-IL.

Hard time intervals and the related man-hour times are based on normal operation. The man-hour time specified is the time you need to do all the services prescribed for a particular interval.

Change the hard time interval if your lubricants are contaminated or if you are operating the equipment under adverse operating conditions, including longer-than-usual operating hours. The hard time interval may be extended during periods of low activity. If extended, adequate preservation precautions must be taken.

## **WARNING**

Dry cleaning fluid is flammable. Do not use near a flame or excessive heat. Use only with adequate ventilation. Avoid prolonged breathing of vapors and minimize skin contact.

Clean parts or fittings with dry cleaning solvent (SD), Type II or equivalent. Dry before lubricating. Dotted arrow shafts indicate lubrication on both sides of equipment. A dotted circle indicates a drain below. Relubricate all items found contaminated after fording or washing.

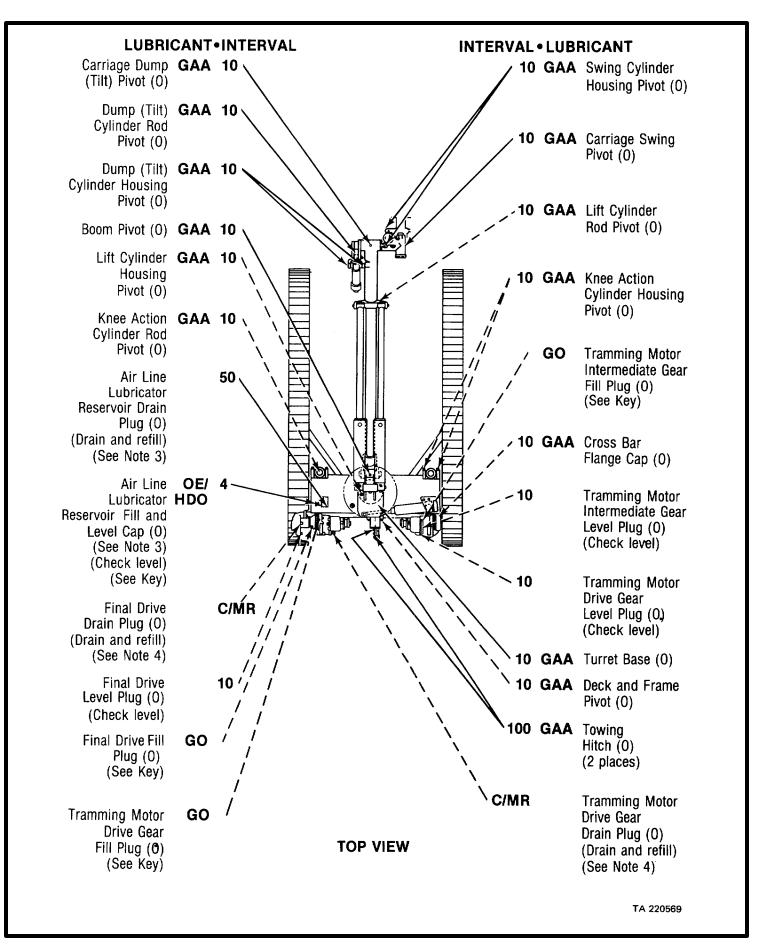
The lowest level of maintenance authorized to lubricate a point is indicated by one of the following symbols as appropriate: Operator/Crew (C); and Organizational Maintenance (0).

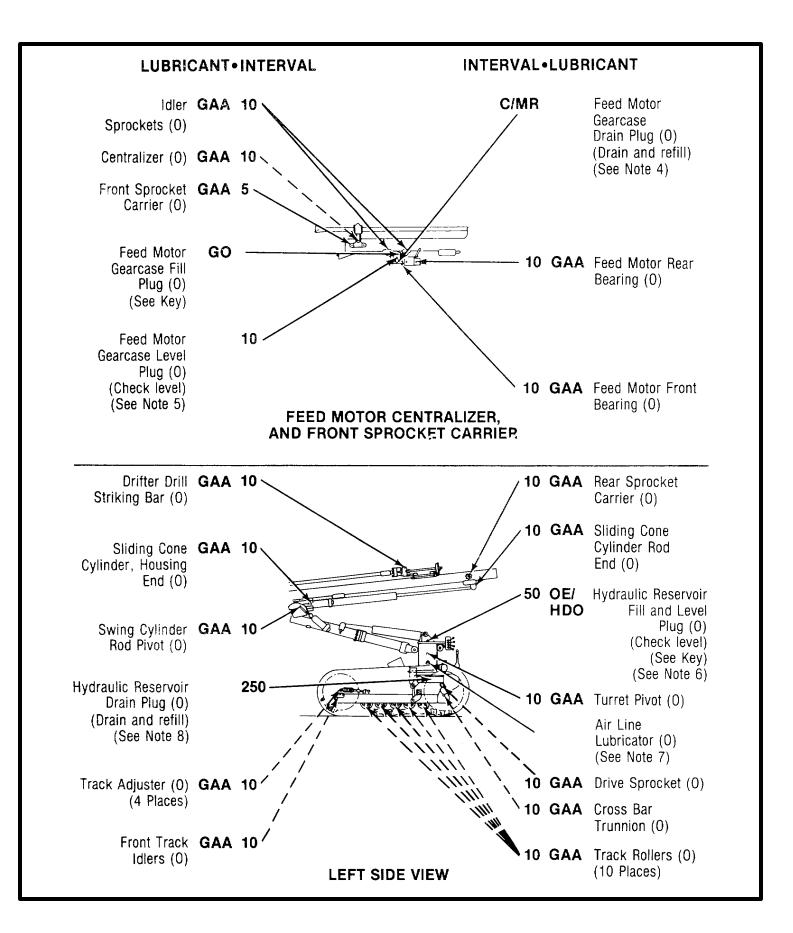
Reporting errors and recommending improvements. You can help improve this manual. If you find any mistakes, or if you know of a way to improve the procedures, please let us know. Mail your letter or DA Form 2028 (Recommended Changes to Publications and Blank Forms) direct to: Commander, US Army Tank-Automotive Command, ATTN: DRSTA-MB, Warren, MI 48090. A reply will be furnished to you.

\*The time specified is the time required to perform all services at the particular interval.

*TOTAL MAN-HOURS		*TOTAL MAN-HOURS		
INTERVAL	MAN-HOURS	INTERVAL	MAN-HOURS	
4	0.4	50	0.3	
5	0.1	100	0.2	
10	3.0	250	0.5	

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*- KEY -									
	T	EXPECTED TEMPERATURES							
LUBRICANTS	CAPACITY	Above + 15°F (Above - 9°C)	+ 40° to -15° (+ 4° to - 26°C)	+ 40° to - 65° (+ 4° to - 54°C)		INTERVALS			
OE/ - Lubricating HDO Oil, Internal Combustion Engine, Tac- tical Service		<b>OE/HDO</b> 30	<b>OE/HDO</b> 10			C/MR- Condition Monitor			
OEA - Lubricating Oil, Internal Combustion, Arctic				OEA (See Note 1)					
- Air line Lubricator Reservoir	8 qts. (7.56 L)				FM 9-207				
- Hydraulic Reservoir	28 qts. (26.48 L)				fer to FM	Intervals given are			
- Oil Can Points (See Note 2)					For Arctic operation refer to	in hours of normal			
GO - Lubricating Oil, Gear Multipurpose		<b>GO</b> 80W/90	<b>G</b> O 80W/90	<b>GO</b> 75W	r Arctic op	operation.			
- Feed Motor Gearcase	1/4 qt. (0.118 L)				<u>R</u>				
- Final Drive	1/2 qt. ea (0.473L)								
- Tramming Motor Drive Gear	1-13/16 qts. ea (1.74 L)								
- Tramming Motor Intermediate Gear	1/16 qt. ea (0.06 L)								
GAA - Grease, Automotive and Artillery		ALL TEMPERATURES							
* See Note 10 for lubricant specification number.									

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## NOTES:

- 1. FOR OPERATION OF EQUIPMENT in PROTRACTED COLD TEMPERATURES BELOW 150F (-26°C). Remove lubricants prescribed in Key for temperatures above -150F (-26°C). Relubricate with lubricants specified in Key for temperatures below -15°F (-26°C). If OEA lubricant is required to meet the temperature ranges prescribed in the Key, OEA lubricant is to be used in place of OE/HDO-10 lubricant for all temperature ranges where OE/HDO-10 is specified in the Key.
- 2. OIL CAN POINTS. Each 50 hours lubricate linkage, pins, springs, hinges and all exposed adjusting threads with OE/HDO.
- 3. AIR LINE LUBRICATOR RESERVOIR. Fill cap must be tight for proper operation. Before removing fill cap or drain plug, close air supply line valve and run air motor until pressure is relieved.
- 4. FINAL DRIVE-TAMMING MOTOR DRIVE GEAR-FEED MOTOR GEARCASE. Check level each 10 hours. Change gear lubricant only when required by maintenance repair action, contamination by water, or other foreign material. After refill, operate for five minutes, check for leaks and bring oil level to level plug opening.
- 5. FEED MOTOR GEARCASE. Check oil level with boom horizontal.
- 6. HYDRAULIC RESERVOIR FILL. Check level each 50 hours. After filling the hydraulic reservoir, operate the hydraulic system for 5 minutes. Check level and add oil as required to maintain the level within 6 inches from top of reservoir (3/4 full.)
- 7. AIR LINE LUBRICATOR. Adjust to permit 30 to 45 drops per minute to enter air lines.

- 8. HYDRAULIC RESERVOIR DRAIN. Before draining hydraulic reservoir, lower the boom and rest the drill carriage on the ground.
- 9. SLIDE SURFACES. Each 4 hours clean and lightly coat the drifter drill mounting slide, drill carriage mounting slide and the sliding cone cylinder hanger slide with GAA.
- 10. LUBRICANTS. The following is a list of lubricants with military symbols and applicable specification numbers.

OE/HDO MIL-L-2104
GO MIL-L-2105
GAA MIL-G-10924
OEA M IL-L-46167
(SD), Type II P-D-680

Copy of this Lubrication Order will remain with the equipment at all times, instructions contained herein are mandatory.

By order of the Secretary of the Army:

JOHN A. WICKHAM, JR. General, United States Army Chief of Staff

OFFICIAL:

ROBERT M. JOYCE Major General, United States Army The Adjutant General

## DISTRIBUTION:

To be distributed in accordance with DA Form 12-25B, Operator and Organizational maintenance requirements for Rock Drilling Equipment.

TA 220572

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